

10/528325

DT09 Rec'd PCT/PTO 18 MAR 2005

TRANSLATION (BM-166PCT-original):

WO 2004/033,122 A1

PCT/EP2003/008,734

7/PCT

EXTRUDED COMPOSITE PROFILE AND METHOD FOR SEPARATELY  
COILING TWO INDIVIDUAL, SIMULTANEOUSLY EXTRUDED  
TUBES BY MEANS OF A SINGLE COILING DEVICE

This application is a 35 USC 371 of PCT/EP03/08734 filed 8/7/2003.

The invention concerns an extruded composite profile, especially for use in a method for separately coiling two individual, simultaneously extruded tubes by means of a single coiling device.

To increase production capacity and to reduce the extrusion ratio in extruded profiles, it is well-known that multiple extrusions can be extruded. DE 31 31 155 C2 describes the production of a multiple extrusion of this type for use as hollow spacer profiles for multipane glazings. In one embodiment, four hollow spacer profiles of a multiple extrusion are shown arranged parallel to one another. The connection is formed by a web, and its cross section is dimensioned in such a way that it remains dimensionally stable after leaving the extrusion die. To obtain the individual profiles, the webs are severed. For this purpose, weakening continuous notches are